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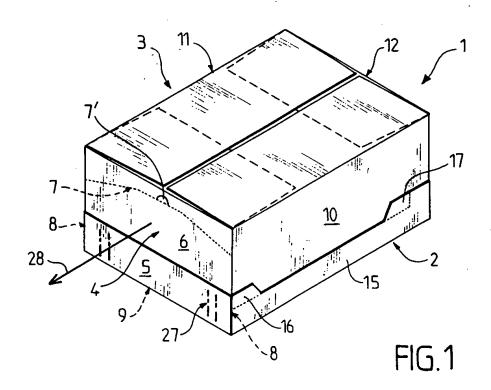
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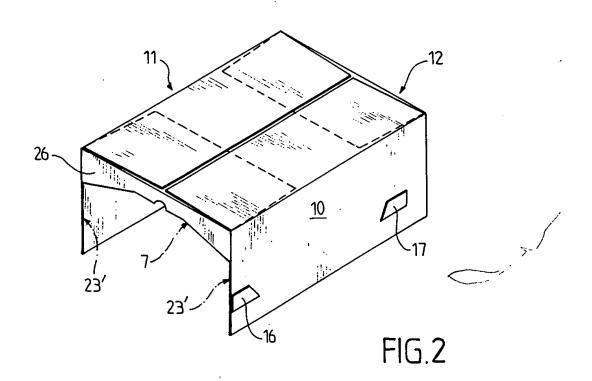
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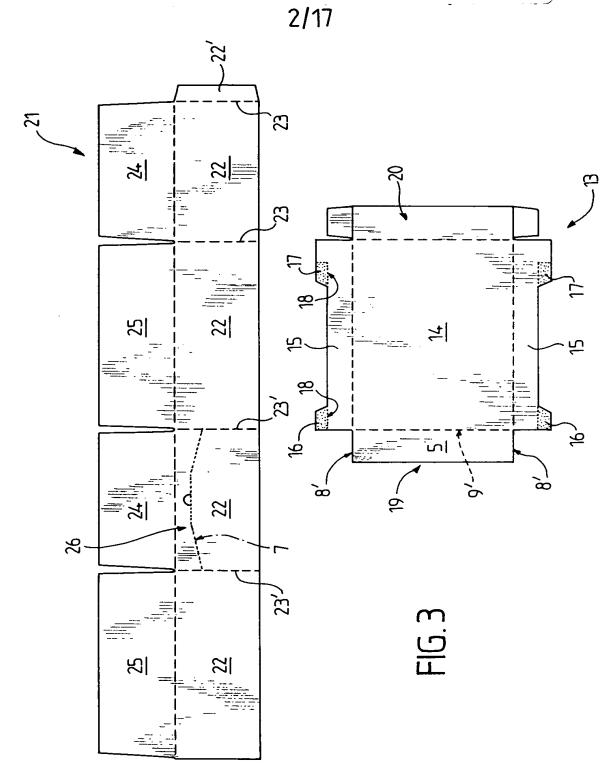
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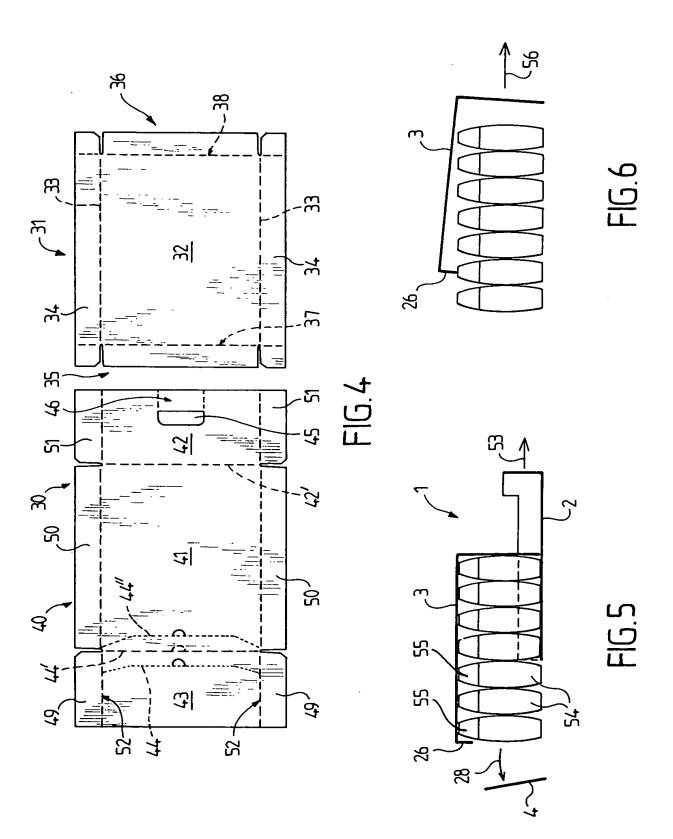
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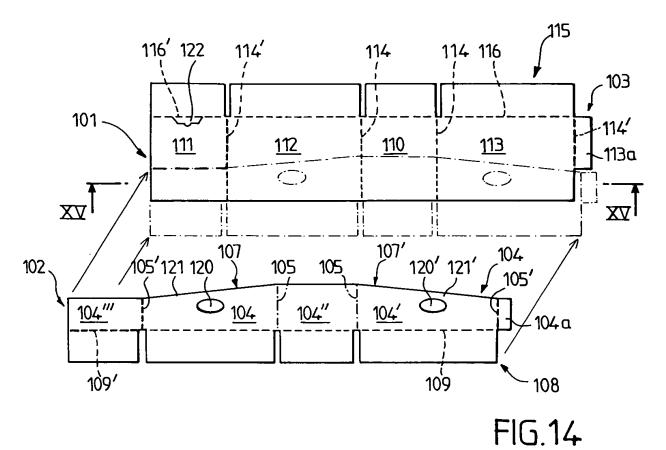
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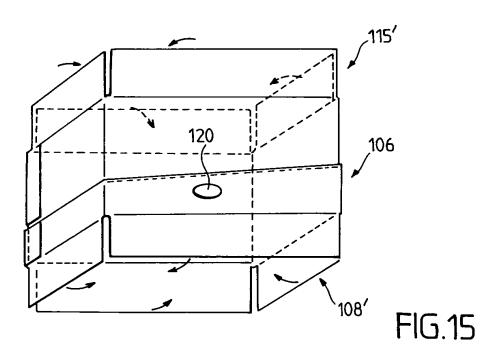
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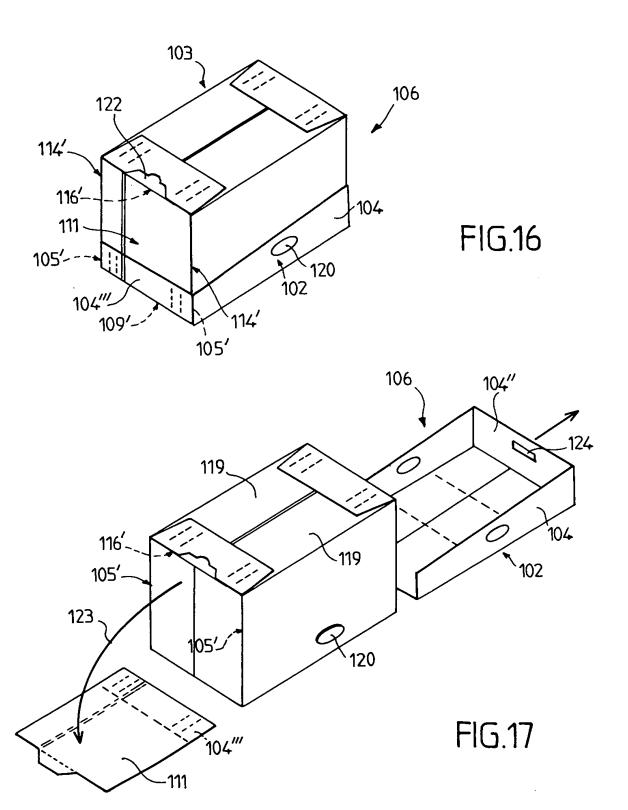
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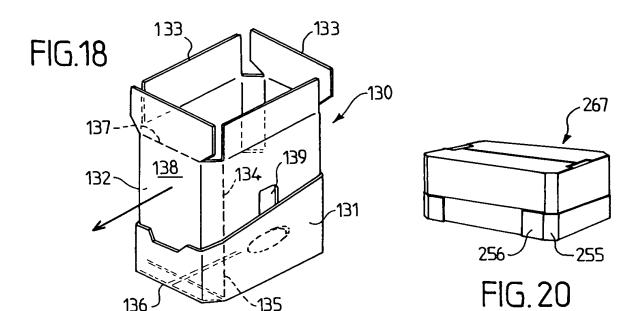
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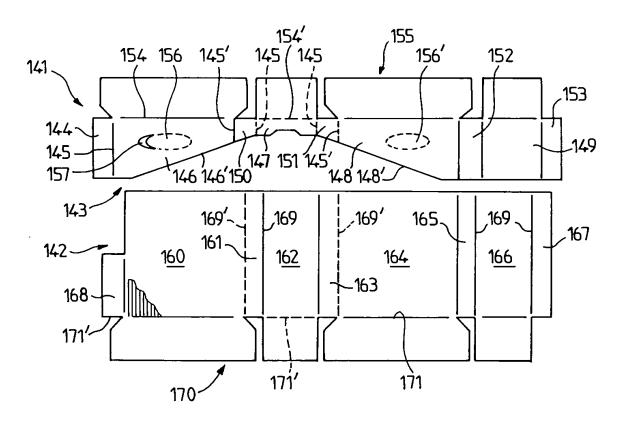


FIG.19

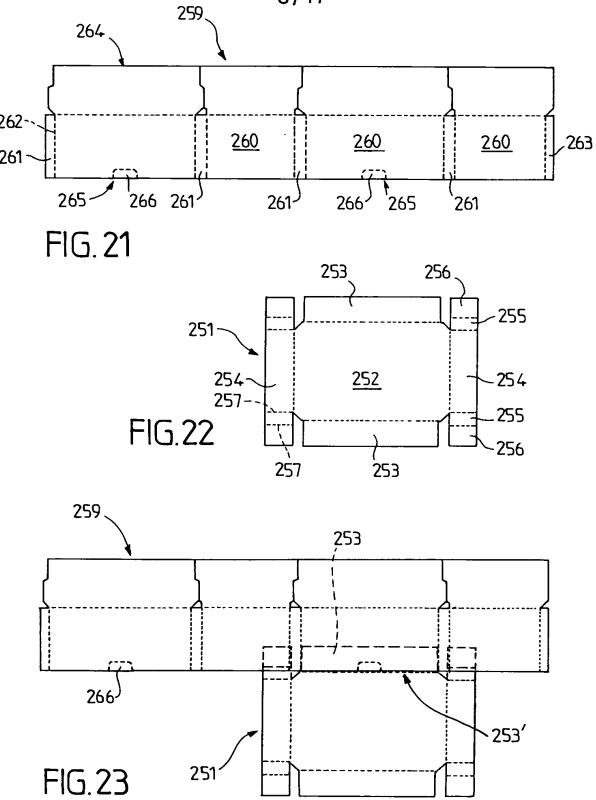
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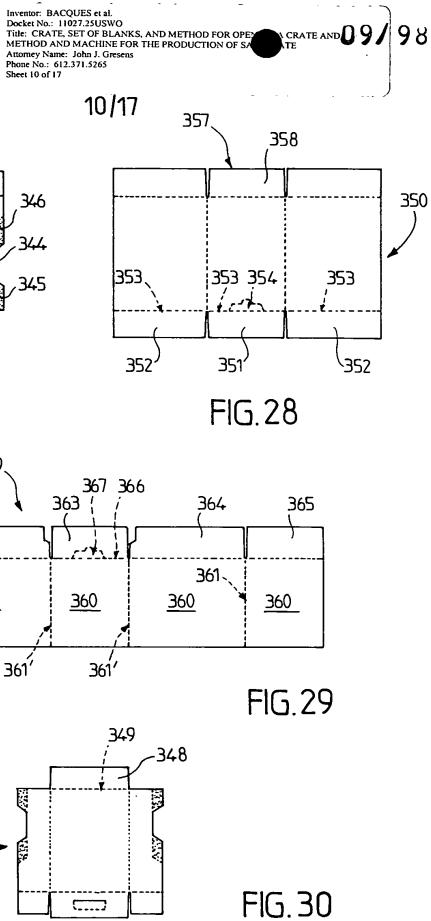
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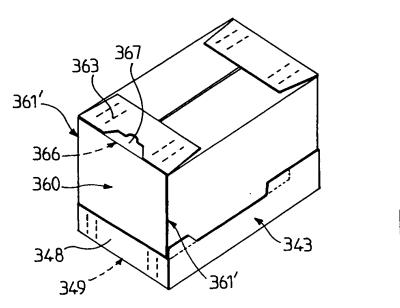
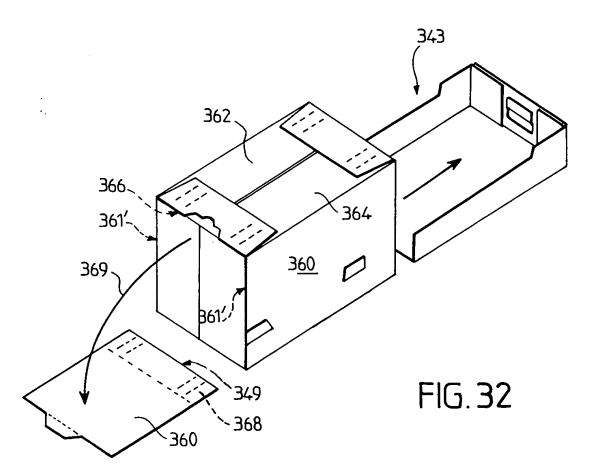


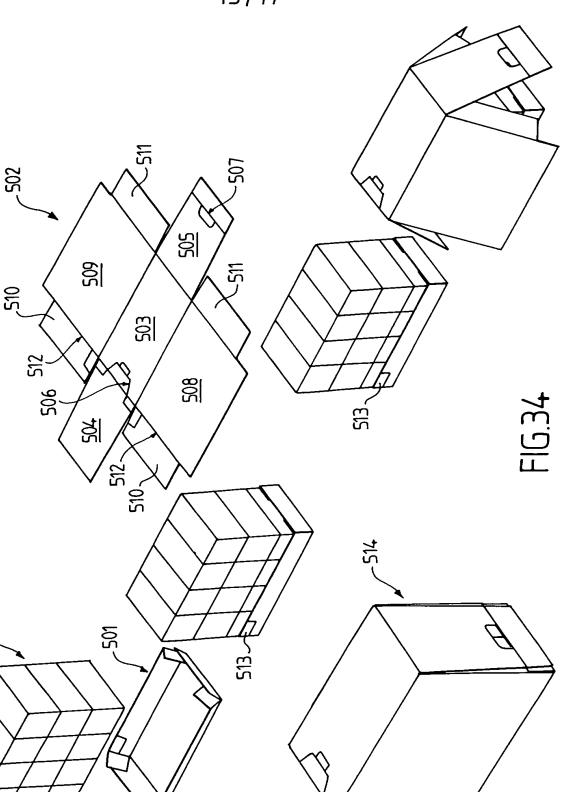
FIG. 31



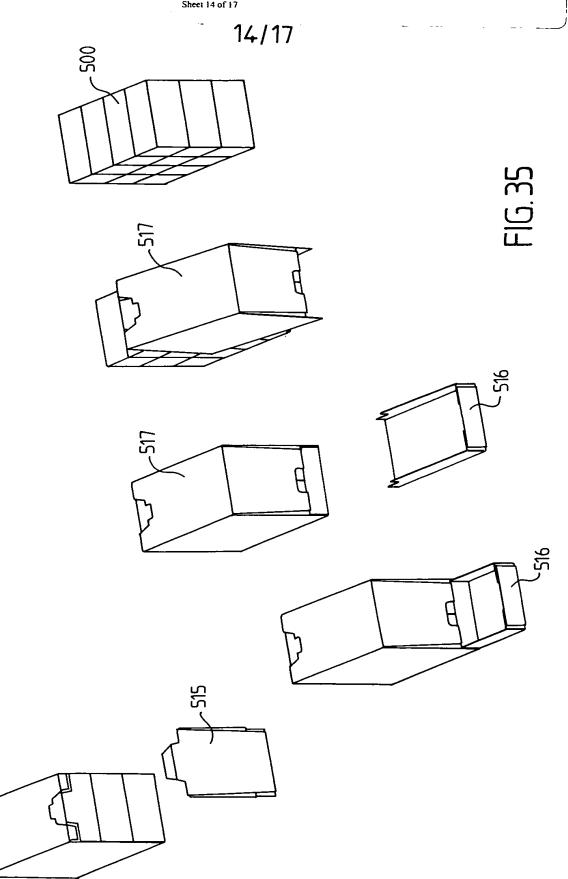
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Phone No.: 612.371.5265
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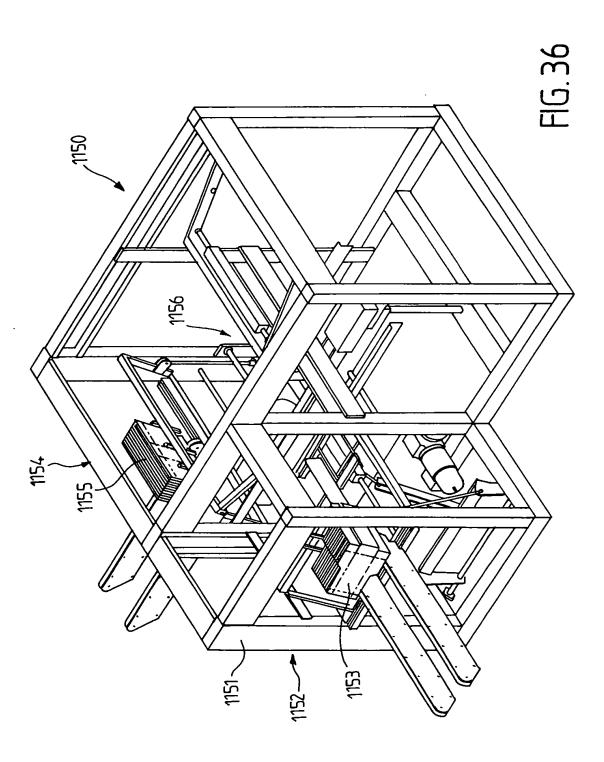
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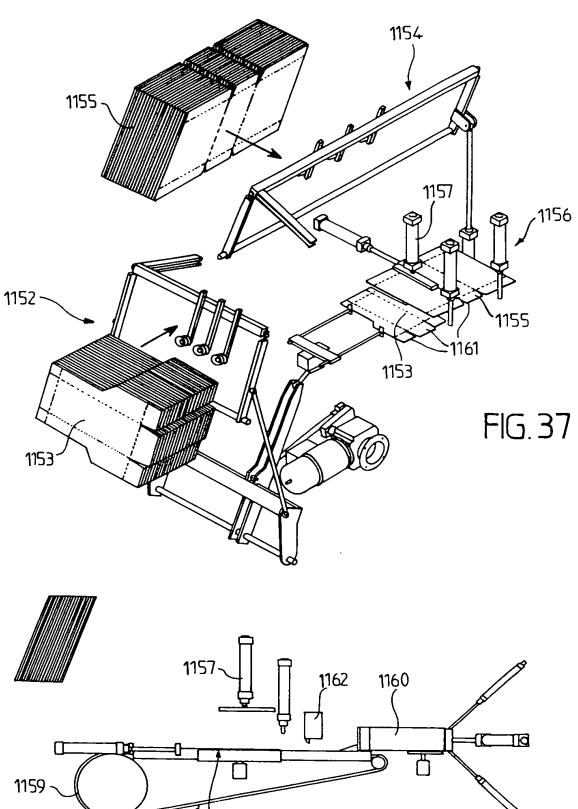
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FIG. 38

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